



USER MANUAL



RECIPE

Utility Software for MCT 1302

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WARNINGS

READ this manual BEFORE using the utility software.

FOLLOW these instructions carefully.

SAVE this manual for future use.



CAUTION

The installation and maintenance of this software must be allowed to qualified personnel only.

Be careful when you perform inspections, testing and adjustment with the instrument switched on.

Not observing these precautions, you may be tampering with the operation of the plant where it is connected.

DO NOT allow untrained personnel to work, or tamper with the instrument configurations in which the software is online.

INTRODUCTION

This utility software is used to read and program, in local or remote, recipes data of the MCT batch, via the USB connection.

The software works with all PCs equipped with Windows XP or higher. Minimum display resolution 1024 x 768.

The main functions of the software allow you to:

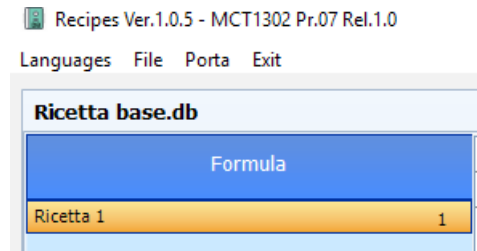
- Activity input
- Recipes input
- Back up the data by saving them in a file on PC
- Restore previously data saved on PC

INSTALLATION

Double click on the RECIPE.exe file to start the installation program.

OPERATION

Power On the MCT 1302 instrument, connect it to the PC via the USB port, and start the RECIPE program. A screen will appear showing the software release of both the Recipe Program and the MCT 1302 instrument.



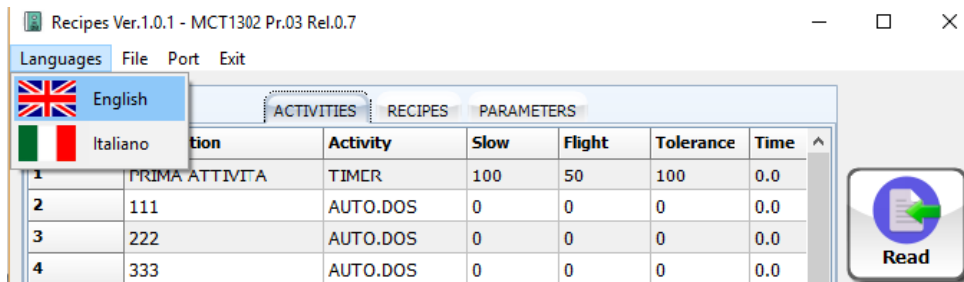
MENU

The menu consists of 4 items:

- Languages (allows you to select the language of the user interface, English or Italian)
- File (select the database name to use)
- Port (select the serial port used)
- Exit (exit the application)

LANGUAGE SELECTION

It is possible to select the languages (italian or english) from Languages menu, as shown below.



DATABASE

The database is created in Sqlite3 format, this allows other sources to be able to read and write in the database, to be able to use it with other software.

The database consists of 3 tables:

- Activities
- Recipes
- Parameters

DISPLAY

The data displayed in the program are constantly compared with those written in the database, when a data loaded by the instrument is different from the one in the database, it is highlighted with the "yellow" color.

If the data is modified by the user and is different from the one in the database, it is highlighted with the "red" color.

It follows a clear verification of the data present with the ease of recognition of different values or to be corrected.

ACTIVITY

Languages File Port Exit

VP6.db ACTIVITIES RECIPES PARAMETERS

Number	Description	Activity	Slow	Flight	Tolerance	Time	Timeout	Fast Out	Slow Out	Fast Log.	Slow Log.	Input	Fill on	Fill off	Flight	Slow
1	MUFFIN	AUTO.DOS	10	5	5	2.0	0.0	1	2	N.OPENED	N.OPENED	1	0.0	0.0	3.0	ON
2	COOKIES	AUTO.DOS	5	2	3	0.0	0.0	3	4	N.OPENED	N.OPENED	2	0.0	0.0	1.0	OFF
3	SUGAR	MAN.DOS	0	0	0	0.0	0.0	0	0	N.OPENED	N.OPENED	0	0.0	0.0	0.0	OFF
4	MILK	AUTO.DOS	10	3	2	0.0	0.0	5	6	N.OPENED	N.OPENED	3	0.0	0.0	2.0	ON
5	CHOCOLATE	AUTO.DOS	4	1	2	0.0	0.0	1	2	N.OPENED	N.OPENED	5	0.0	0.0	0.0	OFF
6	TIMER	TIMER	0	0	0	0.0	0.0	0	0	N.OPENED	N.OPENED	0	0.0	0.0	0.0	OFF
7	WAIT CONF	WAIT CONF	0	0	0	0.0	0.0	0	0	N.OPENED	N.OPENED	0	0.0	0.0	0.0	OFF
8	WATER	AUTO.DOS	10	2	1	0.0	0.0	5	6	N.OPENED	N.OPENED	2	0.0	0.0	0.0	OFF
9	SALT	AUTO.DOS	2	0	0	0.0	0.0	3	2	N.OPENED	N.OPENED	4	0.0	0.0	0.0	OFF

Read

Write

Read DB

Save DB

When opened, the program is placed on the activity page, here you can see the activities in the loaded database.

On this page you can:

- Upload activities from an instrument (Read Key)
- Save activities on an instrument (Key Write)
- Reread the activities from the database (Button Read DB)
- Save activities on the database (Save DB key)

By double-clicking on a record, you can edit it using the editing window.

Attività

✕

Activity N.: 1

Description:

DOS 1

Activity type:

AUTO.DOS

Slow:

0

Flight:

0

Flight Corr:

0.0

Tolerance:

0

Slow reactiv.:

OFF

Waiting Time:

0.0

Product Timeout:

0.0

Fill On:

0.0

Fill Off:

0.0

Input:

0

Fast Out:


2


N.OPENED

Slow Out:

1

N.OPENED

 EXIT

 SAVE

RECIPES

Recipes Ver.1.0.2 - MCT1302 Pr.07 Rel.0.9

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Languages File Port Exit

Recipes.db ACTIVITIES RECIPES PARAMETERS

Recipes	Number	Activity	Setpoint
PLUMCAKE	1	MILK	1000
BREAD	2	SUGAR	20
ICE CREAM	3	COOKIES	200
	4	CHOCOLATE	300
	5	TIMER	600
	6	WAIT CONF	0

New

Read

Write

Read DB

Save DB

By clicking on the TAB Recipes you can see the Recipes in the database.

On this page you can:

- Load Recipes from an instrument (Read Key)
- Save the recipes on an instrument (Key Write)
- Reread Recipes from the database (Read DB key)
- Save recipes on the database (Save DB button)

By double-clicking on a record, you can edit it using the editing window.

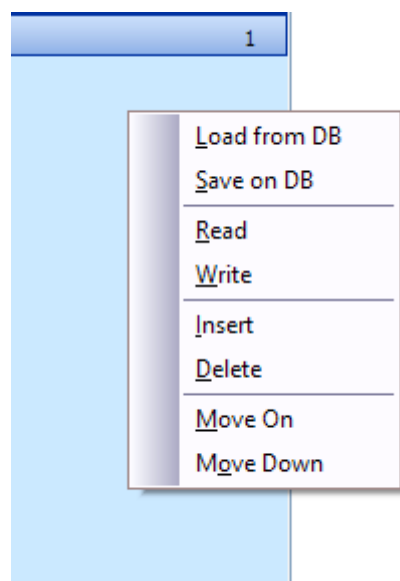


The 'Recipes' window displays a table for 'Recipe N.: 1' with the description 'PLUMCAKE'. The table lists activities and their corresponding set points.

	Activity	SetPoint
1	MILK	1000
2	SUGAR	20
3	COOKIES	200
4	CHOCOLATE	300
5	TIMER	600
6	WAIT CONF	0
7		0
8		0
9		0

At the bottom of the window are two buttons: 'EXIT' and 'SAVE', each featuring a database icon and a green arrow.

Actions for a single record are also possible in the task window and in the Recipes window:



Load from DB = Load the selected record from the Database

Save to DB = Save the selected record on the Database

Read = Load the record selected by the tool

Write = Write the selected record on the instrument

Insert = Insert a line above the selected one

Delete = delete the selected line

Move Up = Move the line up by 1 record

Move Down = Move the line down by 1 record

PARAMETERS

Recipes Ver.1.0.6 - MCT1302 Pr.07 Rel.1.1
Languages File Port Exit

acido solforico new.db

ACTIVITIES RECIPES PARAMETERS

Zero Check 0	Discharge Threshold 0	T. Discharge Add. 0.0	T. Discharge End 0.0	T. Cycle End 1.0	T. End Cycle Wait 0.0	Dosage End Mode Normal
Correction Mode Weight	Minimum Level 0	Maximum Level 500	Out Min. Lev. 5	Out Max. Lev. 6	Cycle Out 0	End Cycle Out 0
Alarm Out 0	Timer Mode Seconds	Batch Stop Timer 0.5				

Read

Write

Read DB

Save DB

By clicking on the TAB Parameters you can see the Parameters in the database.

On this page you can:

- Load Parameters from an instrument (Read Key)
- Save Parameters on an instrument (Write Key)
- Reread the parameters from the database (Read DB key)
- Save the parameters on the database (Save DB key)

By clicking on a record it is possible to modify it or select it



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